\cdot (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 13 January 2005 (13.01.2005)

(10) International Publication Number WO 2005/003081 A2

(51) International Patent Classification7:

(21) International Application Number:

PCT/US2004/020705

C07C 303/00

- (22) International Filing Date: 25 June 2004 (25.06.2004)
- (25) Flling Language:

English

(26) Publication Language:

English

(30) Priority Data: 60/482,925

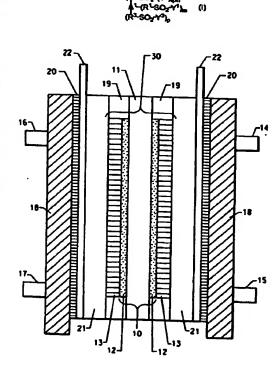
27 June 2003 (27.06.2003) US

- (71) Applicant (for all designated States except US): E.I. DUPONT DE NEMOURS AND COMPANY [US/US]; 1007 Market Street, Wilmington, DE 19898 (US).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): TEASLEY, Mark, F. [US/US]; 118 Eden Road, Landenberg, PA 19350 (US).

- (74) Agent: FICKES, Daphne, P.; E. I. Du Pont De Nemours and Company, Legal Patent Records Center, 4417 Lancaster Pike, Wilmington, DE 19805 (US).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), Buropean (AT, BB, BG, CH, CY, CZ, DE, DK, EE, ES, FI,

[Continued on next page]

(54) Title: SULFONIMIDE CONTAINING COMPOUNDS AND THEIR USE IN POLYMER ELECTROLYTE MEMBRANES FOR ELECTROCHEMICAL CELLS



(57) Abstract: A compound having the general structure (I), wherein A¿1? is a monovalent, divalent, or trivalent aromatic heterocyclic group comprising heterocyclic rings; R&1?, R&2?, and R&3? are divalent fluorinated groups; m, n, and p are 0 to 3, with the proviso that m + n +p is equal to 1, 2, or 3 so that the carbon atoms of the heterocyclic rings are fully substituted by acidic fluorinated sulfonyl-containing groups; q is 0 or 1; Yel? is -OH, -NH-SO72#191-R24? wherein R24? is a monovalent fluorinated group, -NH-, -NH-SO72#191-R257-SO72#191-NH-, -NH-SO72#191-R¿67-A¿27-R¿77-SO72#191-NH-. wherein A/2? is a divalent heterocyclic group and R/5?, R₂6?, and R₂7? are divalent fluorinated groups; and Y₂2? and Y137 are -OH or -NH-SO?2#191-R14?; with the proviso that when m and n are each equal to 1, p is 0 to 1, and q is 0, Yil? is selected from the group consisting of -NH-, -NH-SO?2#191-R₂5?-SO?2#191-NH-, -NH-SO72#191-R₁67-A₂27-R₁77-SO72#191-NH-. Bv compound is meant either a small molecule or a repeat unit of a polymer. The invention also provides a solid polymer electrolyte membrane, a membrane electrode assembly, a gas diffusion electrode, an electrocatalyst coating composition, and a fuel cell.